



TO ENSURE SAFE AND DAMAGE FREE MOUNTING, FOLLOW INSTRUCTIONS CAREFULLY.

1 - Use a rim clamp tire machine with positive center hold down (either threaded center post or auxiliary clamp) and someone who is familiar with race wheels. Due to the ultra light weight nature of these wheels, they are not forgiving of mishandling. With the wheel clamps of the tire machine in the expanded position, hold the rim just above the surface of the tire machine turntable and then return the clamps to the inward position thereby contacting the wheel right over the inner rim flange. This is the safest way to hold the wheel and does not mar the surface of the inside of the inner wheel half.

2 - Make sure that the upper tire bead goes down into the drop center. Use of a bead holding clamp makes this much easier. DO NOT lever tire spoons into the drop center of the wheel or the silicone seal bead can be damaged and leaks occur.

3 - It is essential that the upper tire bead is even with the rim flange and not on a cocked position when inflating. Remove valve core from valve stem.

4 - Use short bursts of air and do not exceed 25-30psi to fully seat the top bead. If the tire bead does not seat evenly, deflate and even out bead.

Failure to follow this procedure can result in damage to the outer rim half.

MAINTENANCE:

Reminder: All modular wheels require periodic inspection and maintenance.

At the beginning of each racing season, disassemble, thoroughly inspect, clean, re-seal, and retorque each wheel.

Maximum wheel bolt torque is 15ft/lbs or 180in/lbs. The total value should be done in 4 progressive steps of 45in/lbs per sequence.

After thorough cleaning all mating surfaces with an appropriate cleaner, add a very thin skim coat of silicone sealant to these surfaces, and torque as directed above.

Install new valve stem. Add a thick coat of silicone sealant to the drop center area of the wheel and let cure for 24 hours before initial use.

Hope that helps. Be good to your wheels everyone, and they'll be good to you! If anyone has any questions about Keizers, feel free to ask.